

Machinery list Daub Manufacturing

Machine type	Manufacturer	Model	Quantity	Max. turning diameter	Max. turning length	Spindle diameter	Remarks
CNC Turning lathe	Mazak	28 MS SQT	1	400	1000	78	Flex portal robot / driven tools / sub-spindle
CNC Turning lathe	Okuma	LU 15M	1	250	650	69	LNS 1QL bar feeder / dubble turret / driven tools
CNC Turning lathe	Okuma	LB 15	1	200	650	50	Driven tools
CNC Turning lathe	Mazak	e410HII	1	610	3000	112	Tail stock, capto 80 driven, smw steady rests

Machine type	Manufacturer	Model	Quantity	Stroke X	Stroke Y	Stroke Z	Max. work piece / remarks
Horizontal CNC machining centre	Mazak	H630	1	1000	800	750	900 x 950 mm / 1200 kg / 6 pallets
Horizontal CNC machining centre	Mazak	H630	1	1000	800	750	900 x 950 mm / 1200 kg / 2 pallets
Horizontal CNC machining centre	Mazak	FH6800	1	1050	800	880	900 x 950 mm / 1200 kg / rpm 10000 / 32 pallets
Horizontal CNC machining centre	Mazak	Variax730	1	730	850	560	500 kg / 5 axis
Horizontal CNC machining centre	Okuma	MA60HB	2	1000	800	750	900 x 950 mm / 1200 kg / rpm 10000 / 2 pallets
Horizontal CNC machining centre	Okuma	MX60HB	1	1000	800	750	900 x 950 mm / 1200 kg / 2 pallets
Horizontal CNC machining centre	Enshu	JE60	1	800	800	550	500 kg / 2 pallets
Vertical CNC machining centre	Matsuura	710V	1	500	350	350	250 kg
Vertical CNC machining centre	Okuma	MC4A	1	500	400	350	250 kg
Vertical CNC machining centre	Mazak	Variax800	2	730	850	560	500 kg / 5 axis

Machine type	Manufacturer	Model	Quantity	Swing	Distance	Max. work piece / remarks
Grinding machine	Blohm	Hanseat75	1	500	400	500 kg